

SOUTH PRODUCTION NOTES

July 28, 2015
3-11 Shift Notes

BASF EMPLOYEES
246 Last Recordable
180 Last Lost Time
RC Audit!!!!

#1 MED / AI 3952 next:

Begin cleaning for AI 3952 next. Clean up sheet on GL desk.

#1 RC / AI 3952 next:

Begin cleaning for AI 3952 next. Clean up sheet on GL desk.

Exhaust to F1

#2 MED line / Cu 0860:

Hold for instructions.

#2 RC/ Cu 0860:

Hold for instructions. When elevator is back (or if permission to lift to 2nd floor), need to get the “more water, less water” 0860 material back top 2nd floor for refeeding.

#3 MED line / D-1702:

Caustic pump and motor repaired, Virons restarted and Elliott’s flow meter calibration completed. Restart line when ready.

#3 RC / D-1702:

On hold until more material can be made on MED
Exhaust to CTO

#4 RC / D-1145 SNAP

On hold until more material made on pfaudler and fed to dryer.
Exhaust to 4 DC

#5 RC / Cu 3818:

Continue feeding until 10:00 pm Tuesday, then shut off feed for 2 hours. At midnight, begin shutting down calciner so it is cool in the morning. The knockers are to be removed and re-installed on Wednesday.

Exhaust to 5 DC

#6 RC & Dryer / D 1756

Calciner is out of feed. There is one bag of material that was overfilled (up to the neck), and will need to be sent back to the 2nd floor to refeed.

Exhaust to Sly Scrubber

West Pfaudler / D 1145

Hold until National Dryer bearings issue resolved – bearings arrived and maintenance working on installation. May start dryer and possibly pfaudler later afternoon or midnight shift.

East Pfaudler/ D 1756:

Need Shirmer to lift D 1702 material from truck in dock to 3rd floor, but MOC needs to be finalized. MOC will also include any other materials needed to be lifted to 2nd and 3rd floors.

If using lot 51 bags, water pick-up is .77. If using lot 53 bags (down by elevator and in truck dock), water pick-up is .76. More metals are in the cage.

6 Tank:

Tank empty

7 Tank:

Tank empty

National Dryer / D-1145

Hold until National Dryer bearings issue resolved – hopefully Wednesday.

PK Blender:

More Catapal B to be in this week, possibly by Wednesday. We will need to make batches as we are able to get ahead of the pill machines.

Abbe Blender:

Tagged out of service until gate is repaired.

Tower 3 / Pd 0930:

Running, tower unloaded and loaded with last Pd load, Will need tower bottom dropped after the last load, and tower cleaned out.

Tower 6 / DPT 0101:

Will be down around 6:00 pm, then reload and start screener.

North Screener /:

Down

South Screener / DPT 0101:

Will begin screening again after the next unload (late afternoon or midnight shift).

#2662 (west) Pill Machine / AI-3915:

Machine has been taken to maintenance.

#2664 (east) Pill Machine / AI-3915:

Gem brought down and is taking machine to maintenance.

TK #2 / V 2010:

Continue to unload, and waiting on underfired material to be repackaged so we can feed the kiln. Should be repacking on north end Tuesday afternoon.

TK #4 / Cu 2508:

UPDATE: Ross mixer gearbox housing broke during mixing Tuesday overnight, work order submitted but need to know if alternative method for mixing cu 2508. Cars 22-24 and 1-5 have been loaded and unloaded, waiting on replacement decision for Ross mixer. NEED UPDATE FROM MENZ ON REPLACEMENT MIXER STATUS.

When running, again, follow the drum remake instructions below:

From Lot 222 drums 8, 10, 15, 16, 22, 23, 27 and 29 (all underfired) have been pulled for remixing and dropping to cart for refeeding. Drum 8 was replaced by drum 21, and drum 10 was replaced by drum 14. And, when the kiln started to unload before the mixer went down drums 14, 15 and 16 were remade. So far, lot 222 is completed up to drum 20. The next drum off will be drum 21, then continue up to drum 32 to complete the lot.

Harrop Kiln / AI 3920:

Out of material.

Building 27 Belt Filter / 5020:

Strikes began, continue with available manpower.

SOUTH END PRODUCTION PRIORITIES:

- 1) #1 MED/#1RC (#1 until AI-3992 E is finished)
- 2) West Pfaudler/National Dryer/#4RC (Becomes #1 when AI-3992 E is finished)
- 3) East Pfauder/#6RC
- 4) #3 MED/#3RC
- 5) #5 RC
- 6) #2 MED/#2 RC
- 7) Horne Tabletting (work on machine if available)
- 8) #2 Tunnel Kiln
- 9) Reduction Towers
- 10) Reduction Screening